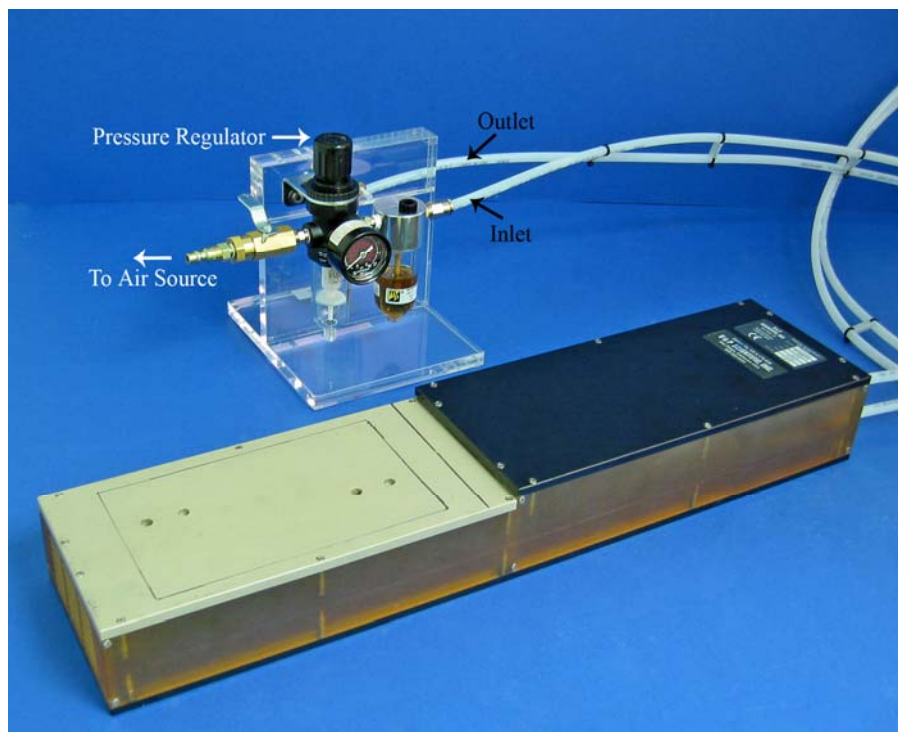


SETUP AND USE OF VP710G6HHT (AIR MOTOR TUMBLE STIRRER)



Setup:

1. Connect a hose from port labeled "INLET" on the tumble stirrer to the control unit lubricator port labeled "INLET".
2. Connect a hose from port labeled "OUTLET" on the tumble stirrer to the control unit speed control port labeled "OUTLET".
3. Connect the hose with the industrial-shape hose coupling to the control unit port labeled "AIR SOURCE", the coupling on the other end of the hose is to be connected to a compressed air source via a quick disconnect.
4. Fill about 75% of the lubricator with pneumatic oil. (See page 4 of the "Atlas Copco Assembly Guide" for instruction on lubrication.)

Use:

1. Turn the main valve ON in the control unit
2. Adjust the pressure regulator the desired pressure use (70 PSI).
3. Adjust the speed using the pressure regulator. (See attached "Air Motor Speed Guide" for PSI to RPM ratio.)