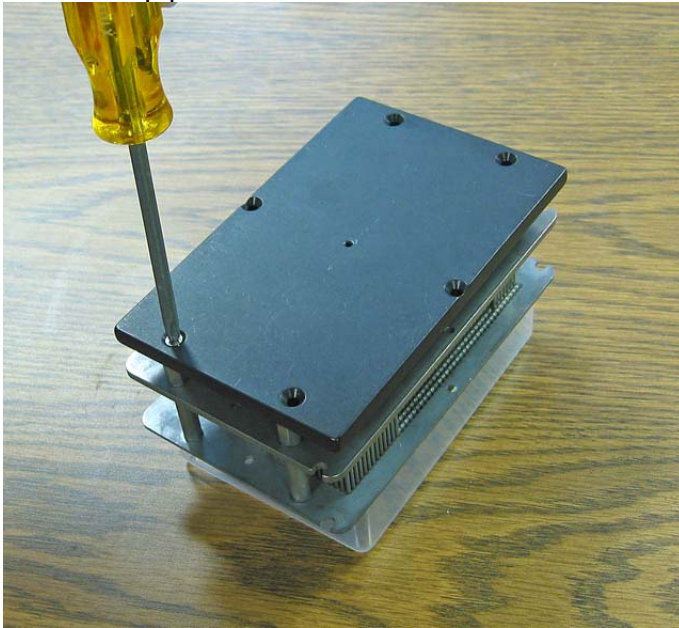
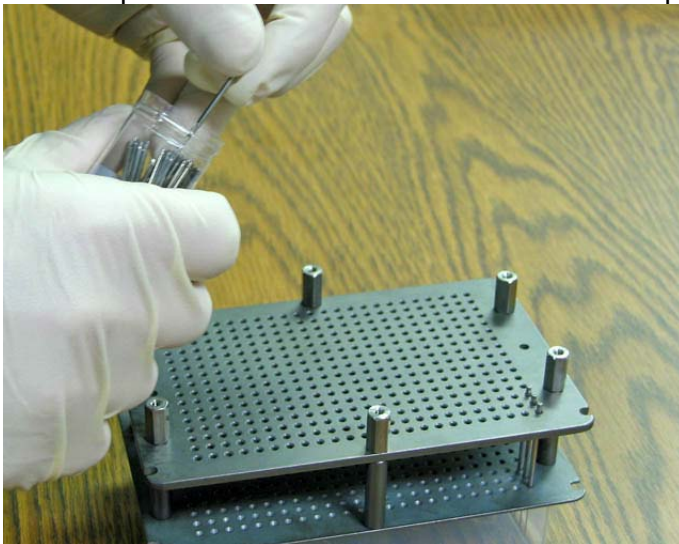


How To Assemble a Pin Tool

1. Remove top plate.



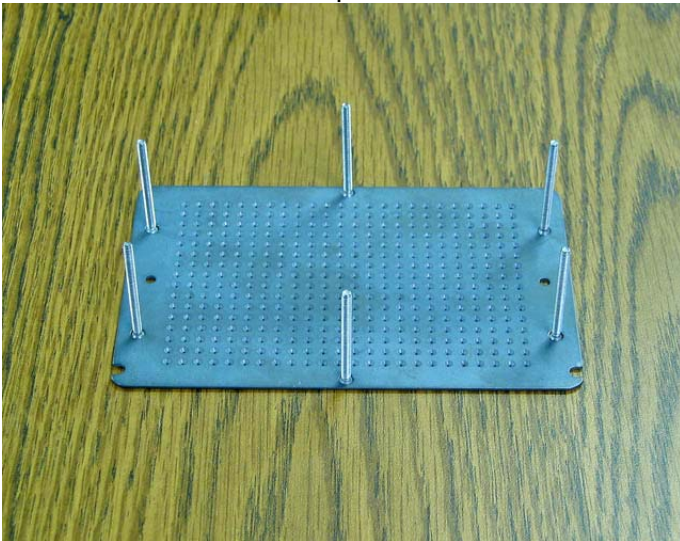
2. Remove pins into vials. Be careful not to bend the pins.



3. Unscrew hex nuts. Remove screws and spacers from replicator.



4. Insert screws into bottom plate with counter-sunk side down.



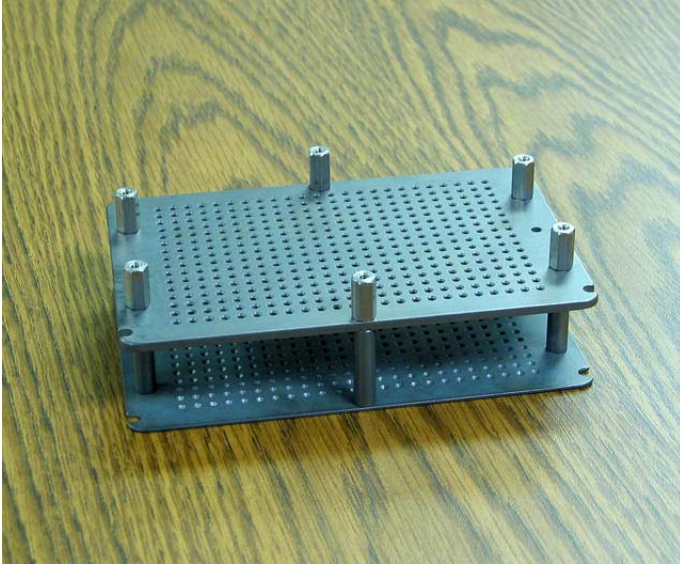
5. Place a spacer on each screw.



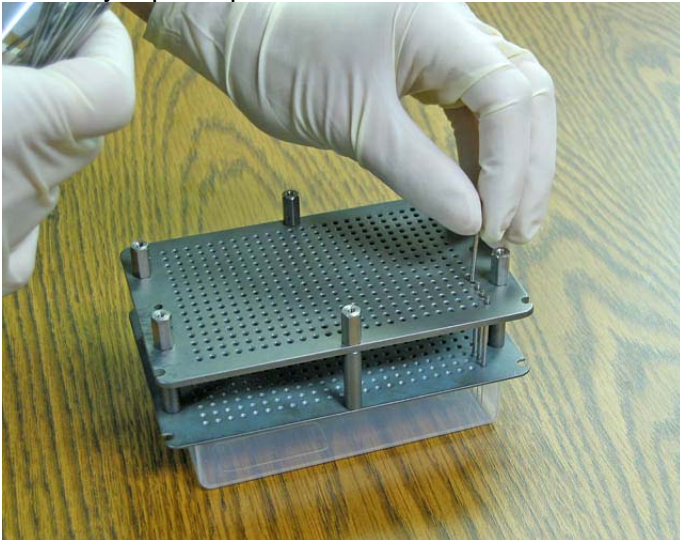
6. Put middle plate on.



7. Place some loctite on each screw and then screw a hex nut onto each screw.



8. Carefully replace pins.



9. Place some loctite on each screw and screw down top plate.

